

TROUBLESHOOTING FOR SHEETFED AND WEB PRESSES

**BACKING AWAY**: ... from fountain roller. Print progressively lighter in colour due to ink failing to flow and replace the ink that is removed by the fountain roller.

## CAUSES

1. Ink is short and buttery.
2. Ink is thixotropic. Ink gels when setting without agitation.

## REMEDIES

1. Improve flow of ink with an addition of good litho varnish.
2. Work ink in fountain frequently to keep it fluid. Install ink agitators.

