

TROUBLESHOOTING FOR SHEETFED PRESSES

## **DRYING TOO FAST** : Ink dries on press rollers.

### **CAUSES**

1. Excessive drier in the ink.
2. Light take-off.
3. Roller pressure is too great, creating too much heat.
4. Fast-drying varnishes in ink.

### **REMEDIES**

1. Add antioxidant to retard drying.
2. Reduce ink strength to carry more ink.
3. Adjust rollers to minimum pressure necessary to properly transfer the ink.
4. Add litho or alkyd varnish to the ink.

