

TROUBLESHOOTING FOR SHEETFED PRESSES

EMBOSSING

CAUSES

1. Excessive packing.
2. Excessive impression.
3. Excessive ink tack.
4. Swelling caused by ink.
5. Ink build-up on back cylinder.

REMEDIES

1. Assure that packing is correct.
2. Decrease impression.
3. Lower ink tack.
4. Change ink.
5. Clean dried ink on back cylinder.

