

PROBLEM	PROBABLE CAUSE	SOLUTION
<b>Hickies</b>	<ol style="list-style-type: none"> <li>1. Worn or cracked rollers deposit tiny particles of dried ink onto plate.</li> <li>2. Lint, dried ink skin, etc. in the inking system.</li> <li>3. Dirt or dust on paper.</li> <li>4. Weak paper surface.</li> <li>5. Dirt on plate.</li> <li>6. Tacky blanket.</li> <li>7. Excessive blanket-to-impression cylinder pressure.</li> <li>8. Excess water reaching stock.</li> </ol>	<ol style="list-style-type: none"> <li>1. Remove from press and clean thoroughly. Regrind or replace, if necessary.</li> <li>2. Use lint-free dampeners. Clean the system. Use fresh ink.</li> <li>3. Be sure slitter knife in paper cutter is sharp and that stock was back trimmed (cut with correct side of knife). Inspect web or sheet cleaning equipment.</li> <li>4. Use compatible ink and paper.</li> <li>5. Dirt on plate. 5. Wash plate before resuming the run. Visually check to be sure no specks or particles are still clinging to its surface.</li> <li>6. Apply blanket hardener. Apply sulfur powder. Match blankets to jobs.</li> <li>7. Decrease pressure between the blanket and impression cylinders. Consult press service manual.</li> <li>8. Run with minimum water setting.</li> </ol>