

PROBLEM	PROBABLE CAUSE	SOLUTION
Mottling	<ol style="list-style-type: none"> 1. Too much water. 2. Too much water in a prior unit. 3. Plate image not sufficiently greased, or partially blind. 4. Weak stock or paper coating is too soft. 5. Improper pressure between blanket and stock (excessive). 6. Loose spots in paper coating. 7. Blanket too hard. 8. Insufficient water at the plate. 9. Ink too strong and insufficient ink is being carried. 	<ol style="list-style-type: none"> 1. Reduce water, if possible. 2. Reduce water on prior unit, if possible. 3. Use greasier ink, or remake plate. 4. Reduce with proper reducer and reduce press speed, if necessary. 5. Reduce pressure to minimum between blanket and stock. 6. Change stock or press size sheets. 7. Change to a softer blanket. 8. Increase water, if possible. 9. Weaken ink to allow more ink to be carried on sheet.