

TROUBLESHOOTING FOR SHEETFED PRESSES

## PAPER CURLING

### CAUSES

1. Too much water.
2. Paper not properly conditioned.
3. Room humidity not constant.
4. Heavy copy at end of form.
5. High ink tack.
6. Improper blanket surface for stock.
7. Defective paper.

### REMEDIES

1. Run with minimum water.
2. Condition paper to pressroom atmosphere.
3. Install proper controls.
4. Change layout if possible and use sheer de-curler.
5. Reduce tack of ink with reducing varnish. Use sheet de-curler.
6. Change to a blanket with a quicker-release surface.
7. Replace paper.

