

PROBLEM	PROBABLE CAUSE	SOLUTION
<p>Piling</p> <p>Ink piles or cakes on rollers, plate or blanket and fails to transfer properly to the sheet.</p>	<ol style="list-style-type: none"> 1. Insufficient alcohol. 2. Poor paper. 3. Insufficient packing. 4. Insufficient impression. 5. Poor releasing blanket. 6. Ink and water unbalanced. 	<ol style="list-style-type: none"> 1. Increase alcohol in fountain. 2. Change paper. 3. Increase packing. 4. Increase impression. 5. Use quick release blanket. 6. Adjust balance.