

| PROBLEM                   | PROBABLE CAUSE  | SOLUTION  |
|---------------------------|---|---|
| <b>Poor Drying of Ink</b> | <ol style="list-style-type: none"> <li>1. Fountain solution too acid.</li> <li>2. Running excessive ink and/or water.</li> <li>3. Stock is unsuitable for printing, due to water content or porosity.</li> <li>4. Ink has taken on too much water.</li> </ol> | <ol style="list-style-type: none"> <li>1. Check pH /conductivity and adjust to proper level.</li> <li>2. Adjust ink/water balance.</li> <li>3. Replace stock.</li> <li>4. Replace with fresh ink and reduce water dampening.</li> </ol> |